

# Mini Duchess Pen Kits

**PKDUXxx: Purse Styles**

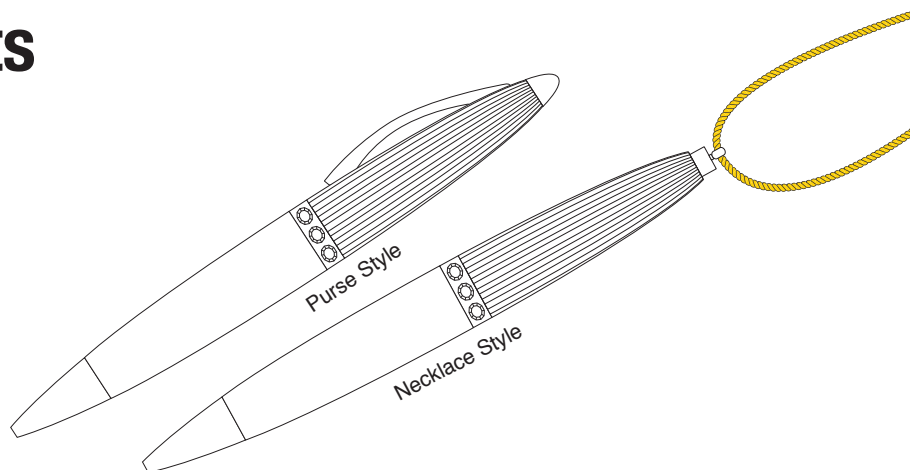
**PKDUNxx: Necklace Styles**

## Kit Features:

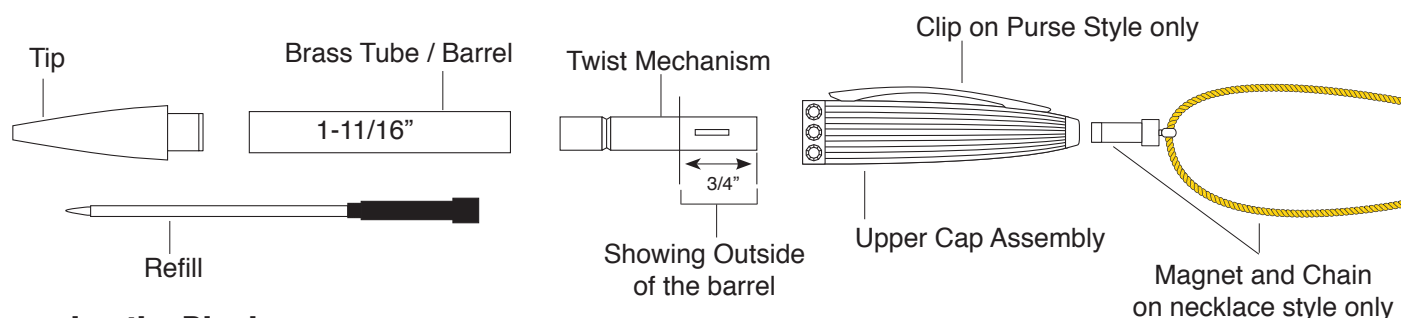
- Attractive Mini ladies pen
- 7mm mechanism
- Single tube design
- Pen is Easy to turn and assemble
- Use Mini refill for replacement
- Overall length 4-1/4"

## Required Accessories:

- 7mm pen mandrel
- 7mm Drill bit
- 2 pc. bushing set #PKCFBUSH (use 2 of the 3 in the set)
- 2 part epoxy glue or insta-cure (cyanoacrylate) glue.
- 7mm Barrel Trimmer #PKTRIM7



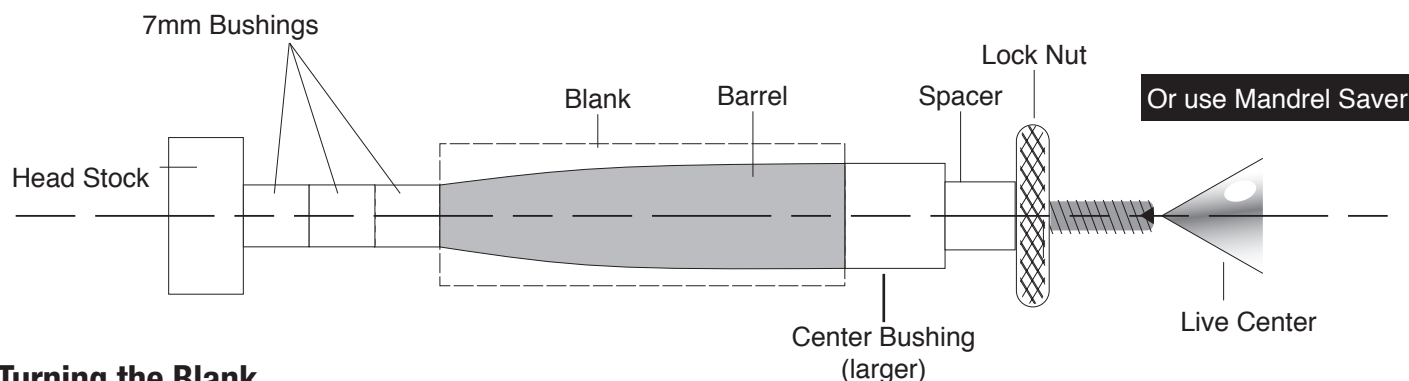
**DIAGRAM A / PARTS LAYOUT**



## Preparing the Blanks:

- Cut a 5/8" blank to the size of the brass tube (add 1/16" for trimming the ends).
- Drill a 7mm center hole through the blank.
- Spread glue over the tube, insert into the blank with a twisting motion, to spread the glue evenly inside, center the tube in the blank
- When glue dries, use a 7mm barrel trimmer to square the ends of the blank. Take the wood down to the brass tube.

**DIAGRAM B / TURNING THE BLANKS**



## Turning the Blank

- Place the bushing and blank on the mandrel according to the diagram "B". Use a slimline bushing for the tip end and the larger in the #PKCFBUSH set for the center.
- Turn the blank between the bushings into a desired profile.
- Finish the barrel with your preferred choice of finish.

## Assembly

**NOTE:** Line up finished parts according to the Diagram A.

- Press the tip end into the narrow end of the barrel.
- Press the twist mechanism into the opposite end of the barrel. Press until 3/4" of chrome is showing.
- Turn the chrome end of the mechanism counter-clock wise, insert the refill and screw in to bottom.

### Purse Style

- Insert the cap end over the mechanism. The pen is now ready to use by turning the two ends to extract or retract the refill.

### Necklace Style

- Insert the magnetic stem into the opening at the top of the cap. Slip the chain over the neck.

### For Both Styles

- The pen operates by turning the ends to extract or retract the refill.

#### DIAGRAM C / BUSHINGS

#PKCFBUSH

(only use 2 of the 3 in set)

