

FEATURED PRODUCT:

Non-Stick Bushings



Materials Required

- **Non-Stick Bushings**
(SKU: BUSH-CA)
- **Micro Mesh Sheets**
(SKU: MM)
- **Thin E-Z Bond CA Glue**
(SKU: EB-CA-THN-2oz)
- **E-Z Bond CA Accelerator**
(SKU: EB-CA-ACC-2oz)
- **Hut Ultra Gloss Polish**
(SKU: HUT-UG-POL)

About Non-Stick Bushings

After turning your pen, replace bushings with non-stick plastic bushings. The HDPE material ensures a glossy, lustrous finish with CA glue without the mess or fusing that comes with metal bushings. Not only can they be re-used, the tapered cone shape allows for a universal fit for any size tube. Put as much or as little finish as you'd like and avoid the stick.

Instructions for Finishing

1. Start with a blank sanded up to 600 grit sandpaper
2. Assemble *non-stick bushings* and blank on the mandrel
3. Slow lathe to 750 RPM and quickly wipe on *Thin E-Z Bond CA Glue* with a rolled up shop towel
4. Lightly mist above blank with *E-Z Bond Accelerator* and repeat Step 3 & Step 4 for 7-8 layers
5. Finish with one more light mist of *E-Z Bond Accelerator* over the top
6. Use 1500 grit *Micro Mesh* at 1000 RPM until smooth
7. Continue on to 2400 grit *Micro Mesh* at 1400 RPM with a light touch. Continue through the rest of the *Micro Mesh* until it shines
8. Apply a pea sized amount of *Hut Ultra Gloss Polish* lightly with a shop towel and wipe off while blank is turning
9. *Non-Stick Bushings* will then easily remove without any stick or mess for pen assembly