

Nylon shaving brush



Needed:

20 mm Forstner bit, Bottle stopper mandrel (BSMAND-38-16), 3/8-16 drill & tap set (BSTAPSET2)

Please note: you will need a Jacobs chuck or drill chuck for your lathe to make this kit.

Preparing and turning the blank

1. Using a bottle stopper blank and a 20 mm Forstner bit, drill a hole in one end of the blank just slightly deeper than the plastic insert on the brush (approx 1/4").
2. Using a 5/16 mm drill, drill a hole in the centre of the previous hole (approx 1/2" deep).
3. Tap the hole with a 3/8-16 tap.
4. Screw the mandrel onto the blank.
5. Mount the bottle stopper blank/mandrel on the lathe with a drill chuck.
6. Bring the tailstock up to the end of the blank for support while turning.

william wood-write

penblanks.ca

7. Once you are finished turning the side of the blank, remove the tailstock and adjust your tool rest to turn the end of the blank.
8. Sand and apply a polish of your choice.
9. Remove the blank/mandrel from the lathe and unscrew the mandrel.

Assembling the kit

1. Glue the plastic insert end of the badger hair brush into the 20mm hole and allow the glue to dry.