

## 9: SECURE HANDLES AND THUMB BOB



Attach the handles with the remaining handle screws.

Attach the thumb bob together through the hole on the blade. Using pin vises and # DV360 Devcon Thread Lock will secure the thumb bob.

**Congratulations! You have a brand new knife!**

*Thank you for purchasing your kit from Jantz Supply!*

*If you have questions, need replacement parts or are ready to order more knife making supplies, give us a call 800-351-8900.*

*You can also shop online any time, day or night.*



## SS674 CABALLERO LOCKING LINER FOLDER KIT



The only tools needed to complete your kit are T6 & T8 Torx drivers from our set # HK130 and 3M Blue Blade Tape Item # IR981.

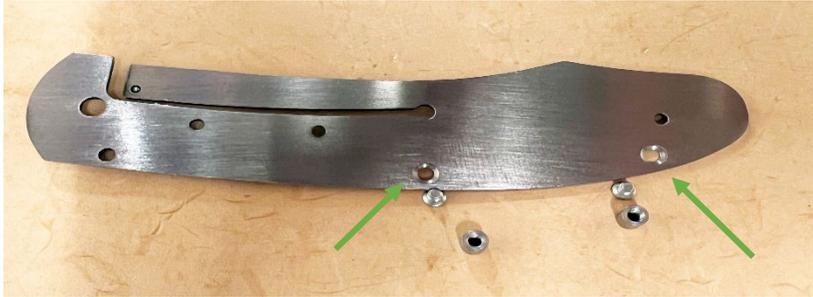
### 1: SAFETY FIRST- MASK THE BLADE

All kit blades from Jantz Supply are pre-sharpened. To avoid any accidents, tape your blade with Blue Blade Tape so the edge is secure.

### 2: LAYOUT PARTS & IDENTIFY THEM



### 3: ATTACH STOP PINS TO LEFT LOCKING LINER



Each locking liner has two stop pin holes. Attach the stop pins using the two drilled and threaded stop pins and four smallest screws. The screws go into the countersunk side as shown above.

Set the spring so the hook goes over the lock and the tipped end of the spring points upward as shown.

### 4: SET BOLSTER ON LEFT LOCKING LINER



Attach one side of the bolster to the left locking liner by inserting the female pivot pin and screwing the bolster with the medium screw.

### 5: SET STAND OFF AND BUSHING – LEFT LINER



Place the bushing around the pivot pin and the remaining stop pin in place as shown in the photo.

### 6: PLACE BLADE AND BUSHING



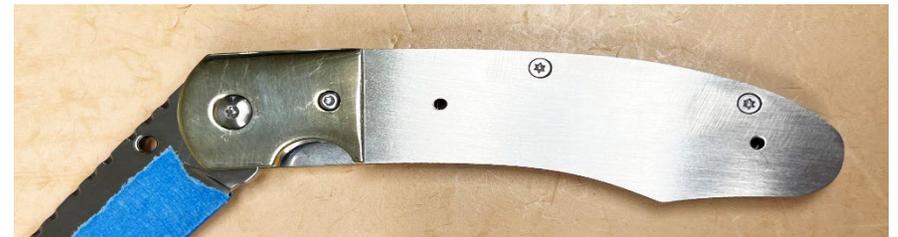
Place the blade over the pivot pin and bushing. Adjust the lock as needed to fit blade securely. Place remaining bushing onto pivot.

### 7: ATTACH REMAINING BOLSTER



Attach bolster to right liner using remaining bolster screw and insert male pivot pin.

### 8: ATTACH RIGHT LINER TO TOP OF ASSEMBLY



Align right liner over pivot, stand off and stop pins of assembly and secure with remaining stop pin screws.