

Aromatherapy Necklace Kit

Kit Features:

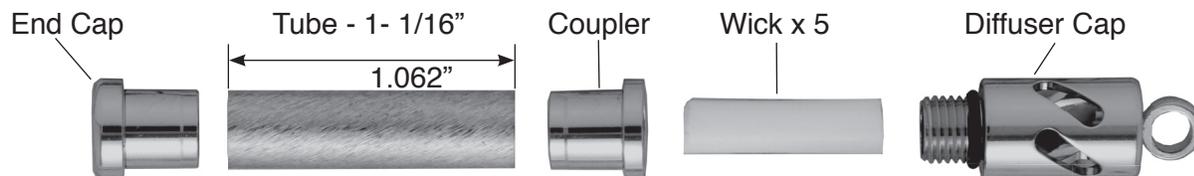
- Stylish, Contemporary Design
- Uses your favorite Essential Oils (not included)
- Easy to Turn with Straight Tube
- Minimal Parts--easy to assemble
- Available in Multiple Finishes
- Overall Length: 2-1/16" (Charm) & 26" Necklace
- Uses Wick Refill #PKATHW

Required Accessories:

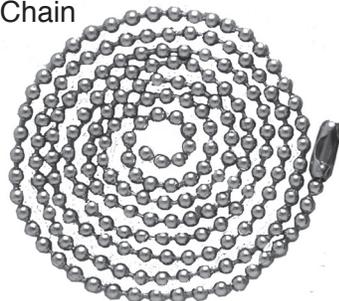
- 7mm Pen Mandrel
- Drill Bit: 8mm #PK-8MMSG
- Bushing Set(pc): #PKATHNBU
- Barrel Trimming set: #PKTRIM8 or 8mm Sleeve from #PKTRIMSET.
- Live Tailstock or Mandrel Saver
- 2 part Epoxy or Thick CA (Cyanoacrylate) Glue
- Pen Blank Minimum Size: 5/8" x 5/8" x 1-1/8" L



DIAGRAM A / PARTS LAYOUT



26" Necklace Chain



Wicks (5 pack)



2ml Sampler Bottle



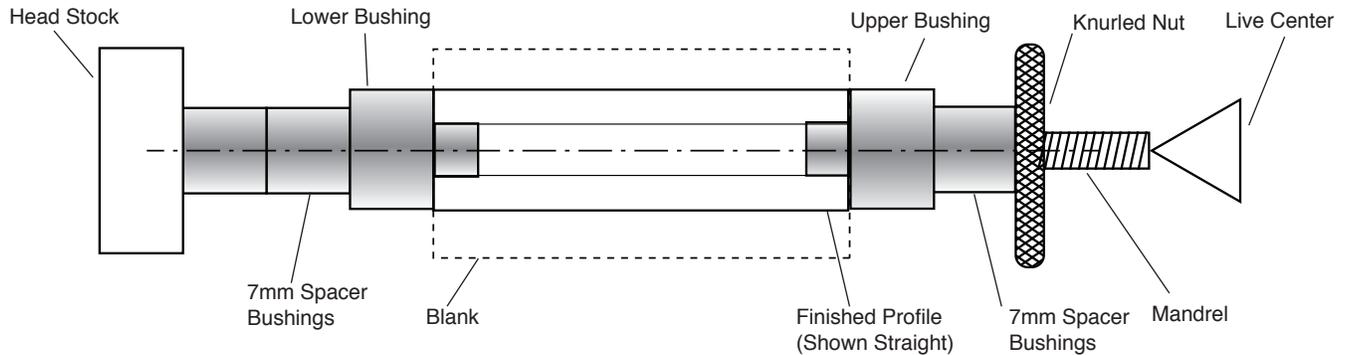
Pouch



Preparing the Blank:

- Cut blank to the length of the tube, adding at least 1/16" for squaring off.
- Drill hole lengthwise through the blank.
- Spread glue over tube, insert the tube into the blank with a twisting motion to spread the glue evenly inside.
- Center the tube lengthwise inside the blank.
- When the glue is dry, square the ends of the blanks, making sure the trimmed ends are 90° to the tube. Use a #PKTRIM8 barrel trimmer, or a pen blank squaring jig with 8mm sleeve on a disc sander. Take the excess material down flush to the ends of the tubes. Do not trim past the end of the tube since this may interfere with the operation of the mechanism and assembly. Use a barrel trimmer to clean the inside of the tube.

DIAGRAM B / TURNING THE BLANKS



Turning the Blank

- Mount the bushings and blanks according to diagram B.
- Thread on the knurled nut and hand tighten to hold all components in place.
- Slide the Tailstock up snugly against the Mandrel shaft, inserting the live center point into the Mandrel dimple. Lock Tailstock.
- Hand tighten the quill adjustment on the tailstock to steady the mandrel. Do not over tighten, it could damage the mandrel shaft.
- When using Mandrel Saver, there is no need for extra spacer bushings or the knurled nut. Slide tailstock directly against bushings and tighten until blank and bushings are secure.
- Using sharp tools, turn the blank down close to the bushing diameter. Turn the barrel straight or to a profile of your choice.
- Sand the blank down to be flush with the bushings, gradually increasing sandpaper grits.
- Finish the barrel using your choice of polish. Allow Sufficient time for the polish to cure—refer to polish instructions.

Assembly

- Arrange Parts according to Diagram A
- Press End Cap into either end of Barrel.
- Press Coupler into opposite end of Barrel.
- Screw Diffuser Cap into Coupler.
- Pass Necklace Chain through ring in top of Diffuser Cap. Necklace is now ready to wear.
- To fill Sampler Bottle: Remove cap and plastic applicator nozzle from Sampler Bottle. Use eyedropper or a stainless steel funnel to transfer essential oils from a larger bottle to the Sampler. Push applicator nozzle back into opening before replacing cap.
- * To use Wick, unscrew diffuser cap with wick. While holding cap place end of wick against bottle's applicator nozzle and tip bottle to allow a small amount to absorb into wick.
- * Wick can be easily removed from Diffuser Cap and replaced to change aromas as needed.

Diagram C / Bushings #PKATHNBU

